

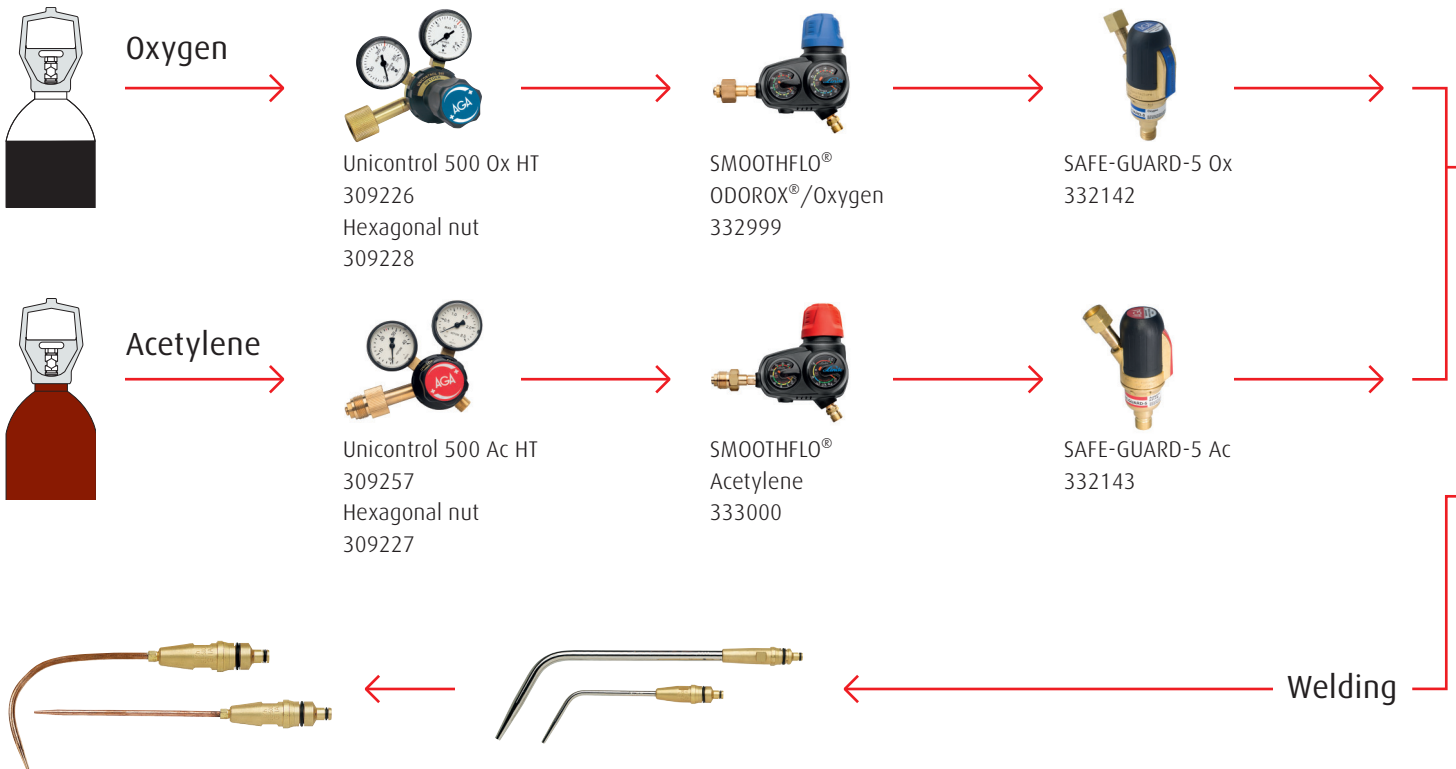


X21 PRO Series.

A complete system for professional cutting, welding, heating, soldering, brazing, gauging, flame cleaning and straightening.

X21 PRO Series – Overview.

For more detailed information and to discover the full range of equipment for the X21 PRO Series, please see www.linde-gas.se



Flexible welding attachments		
Size No.	Material thickness [mm]	
1	1.0-2.0	300583
2	2.0-4.0	300600
3	4.0-6.0	300599

Replacement nozzles for welding attachments		
Size No.	Gas flow O ₂ [l/h]	
2	160	300380
2E	230	300403
3	315	300395
3E	400	300393
4	500	300397

For flexible welding attachments		
Size No.	Gas flow O ₂ [l/h]	
1	160	300420
2	315	300425
3	500	300426

Welding attachments		
Size No.	Material thickness [mm]	
0	0.2-0.5	300578
1	0.5-1.0	300582
2	1.0-2.0	300596
2E	2.0-3.0	300605
3	2.0-4.0	300604
3E	3.5-5.0	300603
4	4.0-6.0	300590
4E	5.0-7.0	300594
5	6.0-9.0	300470
5E	7.0-10.0	300459
6	9.0-14.0	300460



Cutting accessories		
A. Cutting support with centre holder for small wheels		300564
B. Cutting support with centre holder for large wheels		300575
C. Support for hole-cutting attachment 0° (wheel diameter Ø 20-100 mm)		300568
D. Spacer sleeve		300572
E. Double cutting support, adjustable with large wheels and graduation		300510
F. Double cutting support with large wheels		300584
G. Double cutting support, adjustable with small wheels		300576



Cutting nozzle, COOLEX® P 331 – Propane		
	Mtrl thickness [mm]	
P 331-1	1-3	300675
P 331-2	3-10	300676
P 331-3	10-25	300668
P 331-4	25-50	300674
P 331-5	50-100	300671
P 331-6	100-200	300670
P 331-7	200-300	300669
P 331-8	300-500	300672



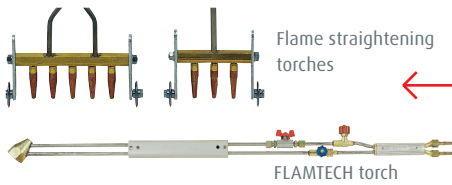
Twin hose 10 m with
hose couplings Ø 6.3 mm
305034



BV 12 G $\frac{3}{8}$ " Non-return valves
2 x Ø 6.3 mm, 300522
2 x Ø 8.0 mm, 300553



X21 Handle with non-return valve
BV 12 Ø 6.3 mm
Round, 300581
Oval, 308543



Flame Straightening Torch		
3 nozzles	L 730 mm	300534
5 nozzles	L 690 mm	300490

Flame Straightening Torch, FLAMTECH®		
FLAMTECH torch		300469
Nozzle, MA 3		300611
Nozzle, FA 6		300616



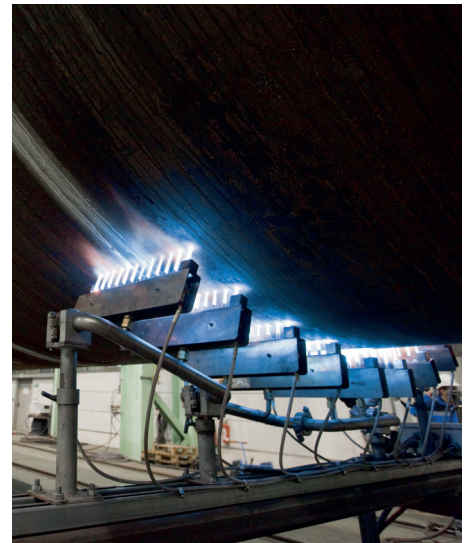
Flame Cleaning Torch		
50 mm		300538
150 mm		300537
250 mm		300536



Heating attachments [l/h]	
Single flame - Acetylene	
1800	300542
2500	300525
5000	300547

Multiple flame - Acetylene	
1000	300545
1800	334436
2500	300543
5000	300541

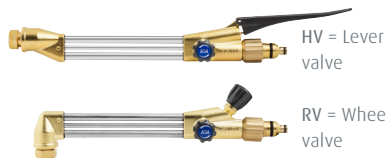
Multiple flame - Propane	
1000	300494
2000	300493
4000	300491
7000	300489



Heating



Cutting nozzle, HA 311 - Acetylene		
	Mtrl thickness [mm]	
HA 311-1	1-3	305847
HA 311-2	3-10	305853
HA 311-3	10-25	305849
HA 311-4	25-50	305852
HA 311-5	50-100	305834
HA 311-6	100-200	305843
HA 311-7	200-300	305841
HA 311-8	300-500	305832



Cutting attachments			
	Tot. length [mm]	Angle	
240	440	0° HV	300487
240	440	45° HV	300554
240	440	75° HV	300500
240	440	90° HV	300569
240	440	0° RV	308545
240	440	75° RV	308542
240	440	90° RV	307324
655	855	75° HV	300608
955	1155	75° HV	300607



Cutting

X21 PRO Series.

An allround/multipurpose burner for manufacturing industry.

The X21 PRO torch system is a complete system with large capacity for several applications such as welding, cutting, heating, soldering, brazing, gouging, flame cleaning and straightening. The tool boxes can easily be extended to cover all these applications by adding on individual attachments or nozzles suitable for the actual situation.

X21 PRO is a product which has retained in the AGA welding equipment selection for more than 50 years due to the highly appreciated quality of the product among our customers. The shape has been developed over

the years, but the great performance has remained. Welding capacity up to 14 mm, cutting capacity up to 500 mm.

By using AGA cutting and welding products you get safety solutions that meet the highest level of safety. This is one way to avoid serious risks when working.

X21 meets all necessary safety requirements and is manufactured according to EN ISO 5172.

X21 PRO

Designed for you who have basic cutting and welding needs and are doing heating work. You are working in environments like small scrapyards or repair shops where cutting and heating is not in focus in the daily business but you need equipment that is designed for heavy duty work.



Order No. 336009

X21 PRO PLUS

Designed for you who have medium to high cutting and welding needs and are doing heating work. You are working with welding, cutting or heating on regular basis within medium to heavy duty work such as scrapyards, shipyards or other manufacturing industries.



Order No. 336119

X21 PROPANE

Designed for you who are working with cutting or heating using propane as fuel gas mainly within scrapyards.



Order No. 336008

For more detailed information on the precise content of each toolbox, please see www.linde-gas.se/X21

www.linde-gas.se

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